GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - BS EN 10250-4 1.4006 (X12Cr13)

Standard Specification for Open Die Steel Forgings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS EN 10250-4 1.4006 (X12Cr13) Open Die Steel Forgings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Forging

Chemical Composition		
Carbon	C %	0.080 - 0.150
Silicon	Si %	1.000 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.030 max.
Chromium	Cr %	11.500 - 13.500
Nickel	Ni %	0.750 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Annealing or Quenching + Tempering

Mechanical Properties	
Tensile Strength in Mpa	650 - 850
Proof Strength in Mpa	450 min.
Elongation in %	15 min.
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
6900 X 12 Cr 13	UNI	Italy	Steel
6904 X 12 Cr 13	UNI	Italy	Steel
4956 X 12 Cr 13	ISO	International	Steel
EN 10088-3 X12Cr13	AFNOR NF	France	Steel
EN 10088-1 X12Cr13	AFNOR NF	France	Steel
EN 10088-3 X12Cr13	DIN	Germany	Steel
EN 10088-1 X12Cr13	DIN	Germany	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.